

#### Highlights

Overall

1,283

Total number of employees wordwide

199,916 tons

Quantity of finished products sold

**422** milion €

Net group sales

34

Total number of operations

Science

431

Number of active patents

>90%

Eco-friendly products

17%

Employees in R&D

32.2%

Products of natural origin (agro and personal care)

#### Sustainability

0.85 n° Ita\* / 1.000.000 work hours

Accidents - index of frequency

57,258 tons CO2

Escopes 1 and 2 GHG emissions

881 ML

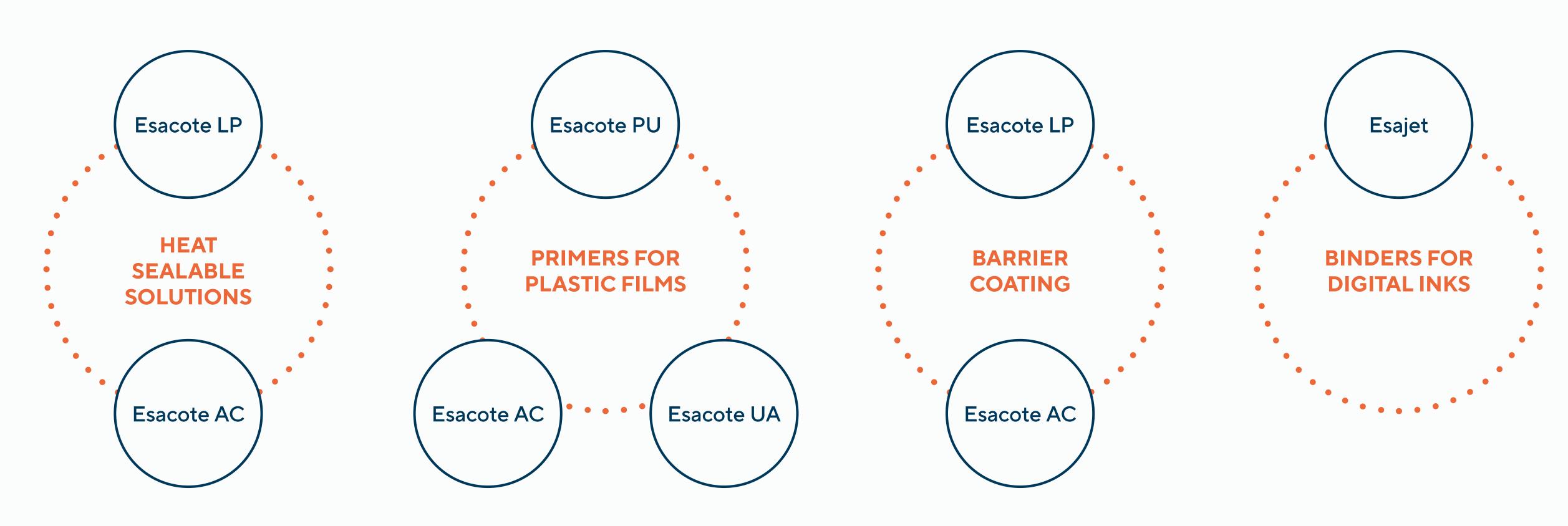
Waterwithdrawal

885,157 <sub>GJ</sub>

Energy consumption

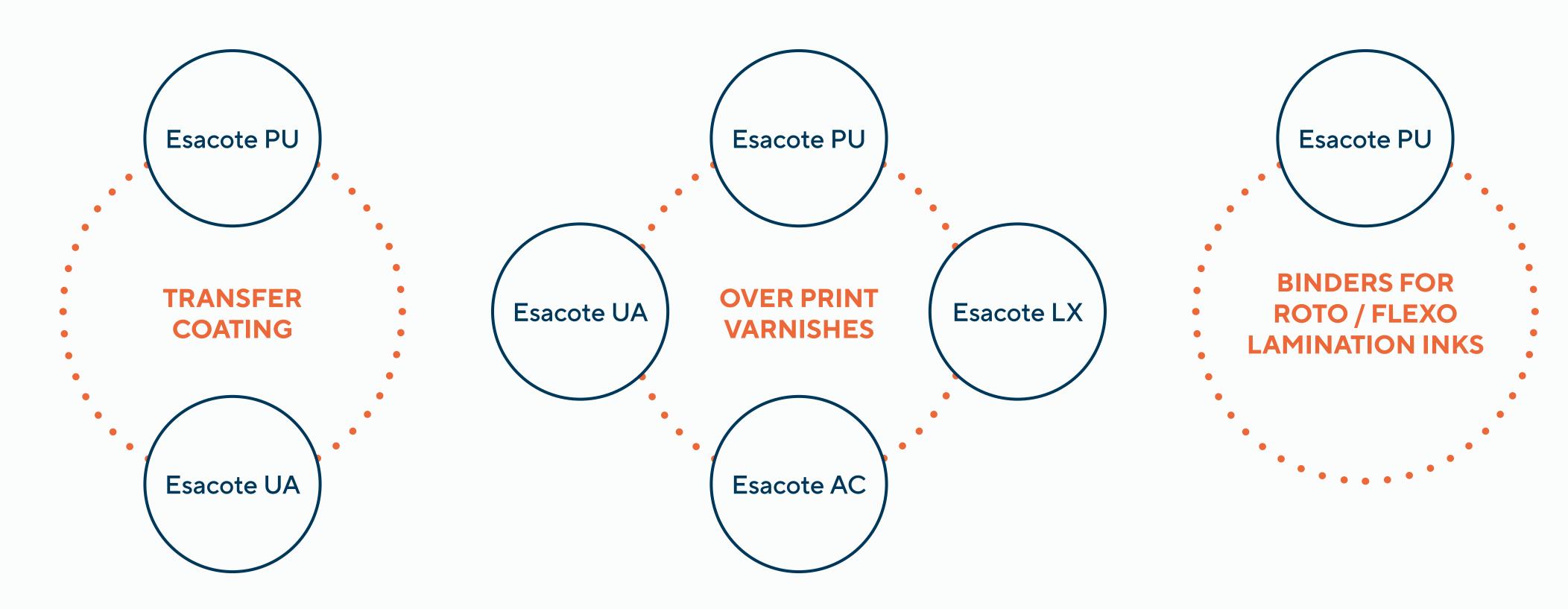
## Lamberti & flexible pacakging

A full set of solutions for outstanding performance for specific requirements



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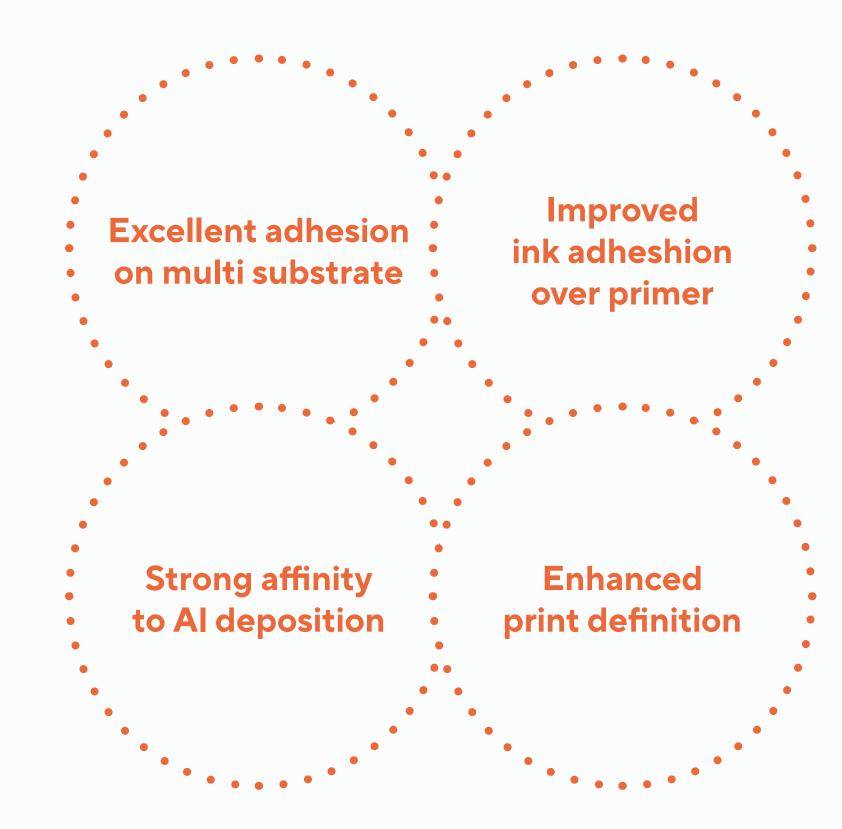


#### Primers

Water based solutions for specific requirements



Esacote PU
Esacote AC
Esacote UA



### Over print varnishes

Glossy & matt effects

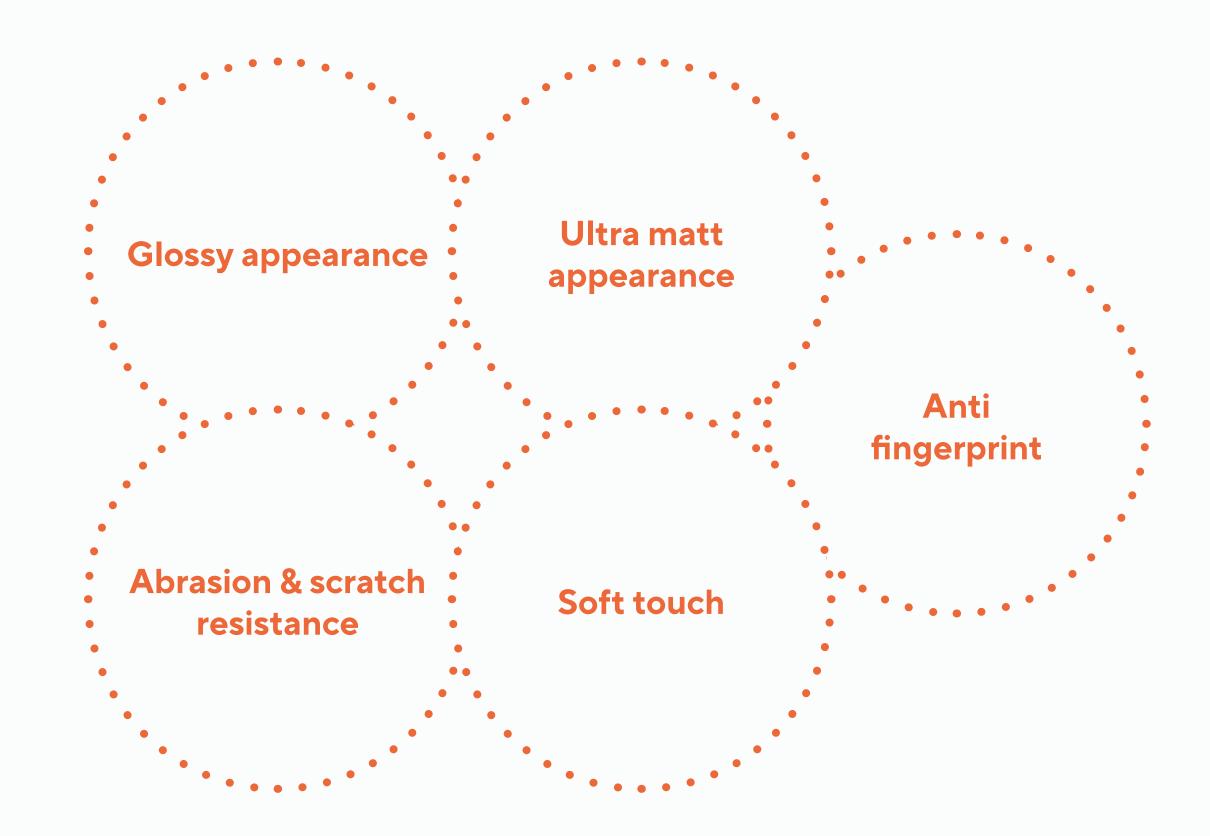


**Esacote PU** 

**Esacote AC** 

**Esacote UA** 

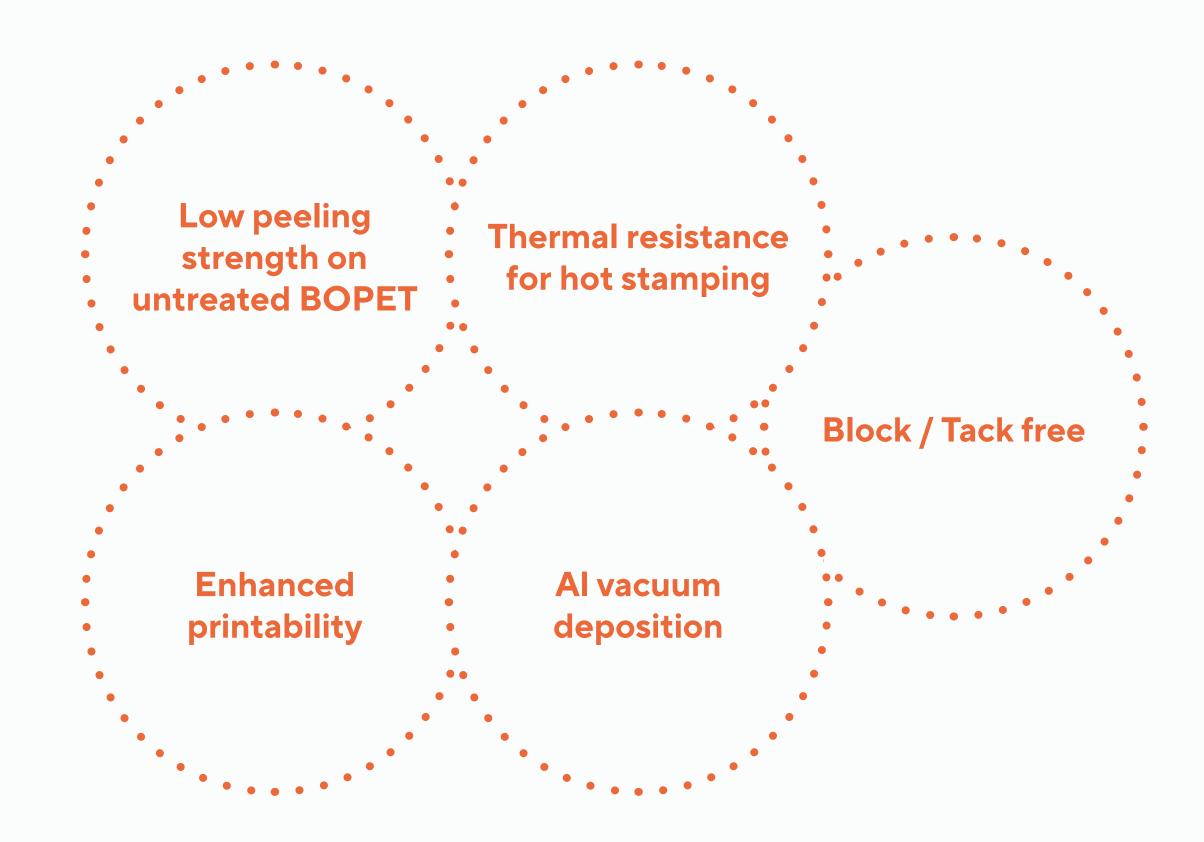
**Esacote LX** 



#### Transfer coatings

Hot & cold stamping foil



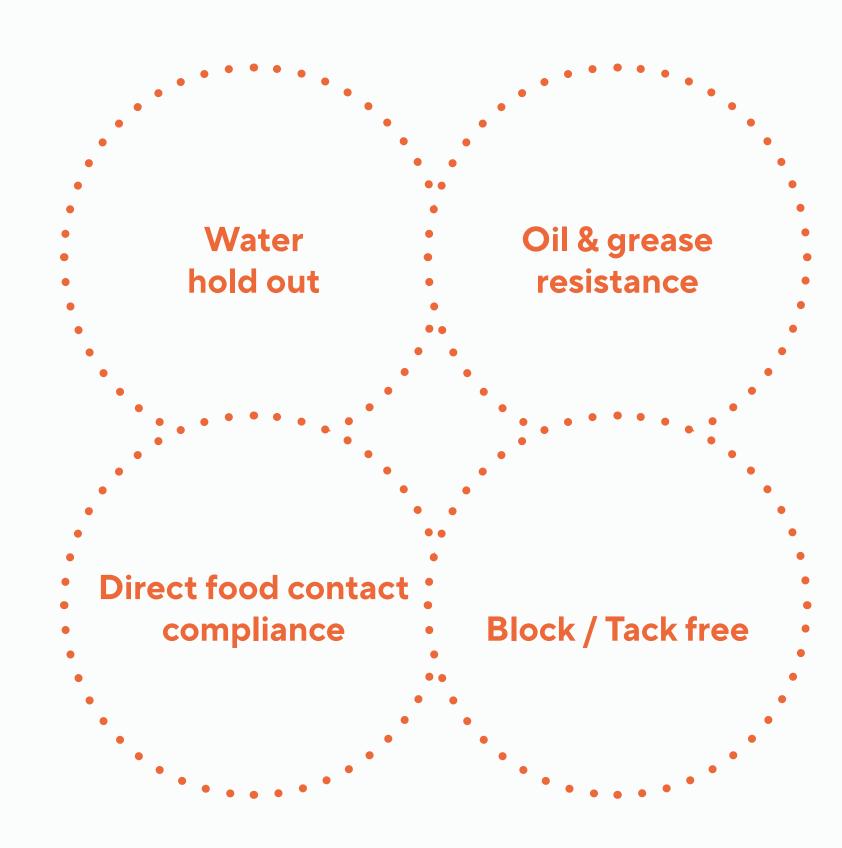


#### Barrier coating

Water hold out & OGR resistance



Esacote LP
Esacote AC

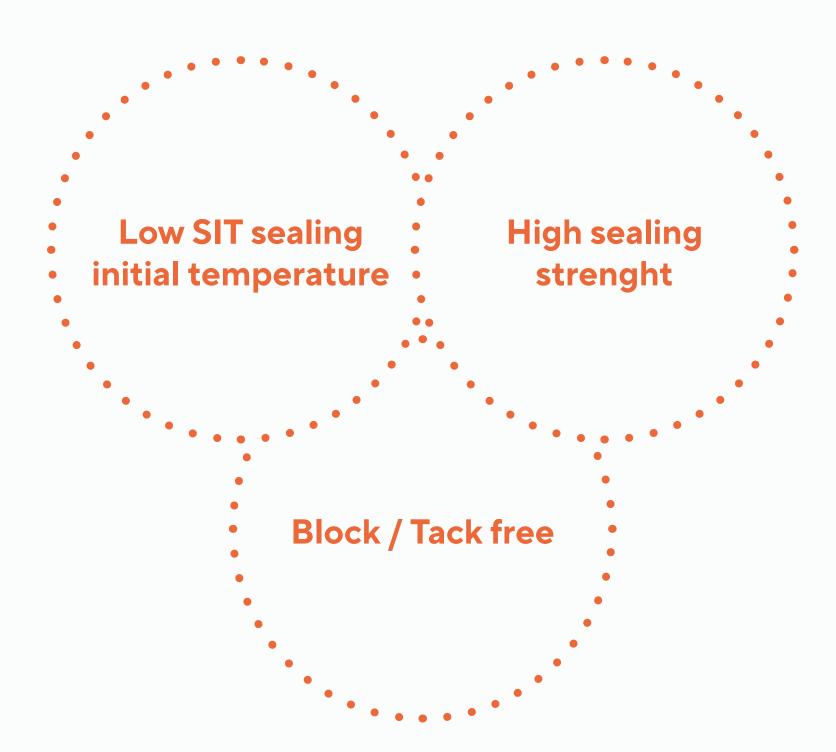


## Heat sealable coating

Low SIT



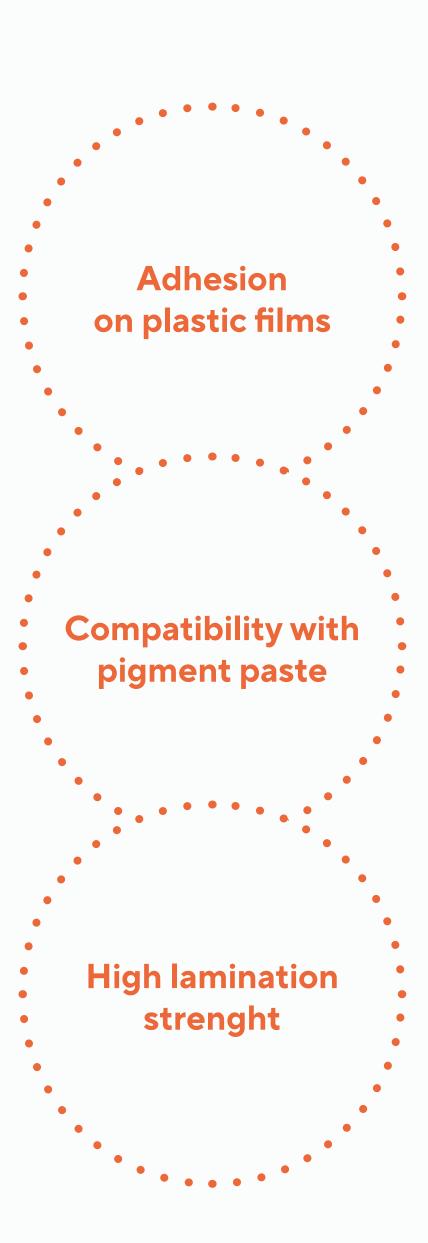
Esacote LP
Esacote AC

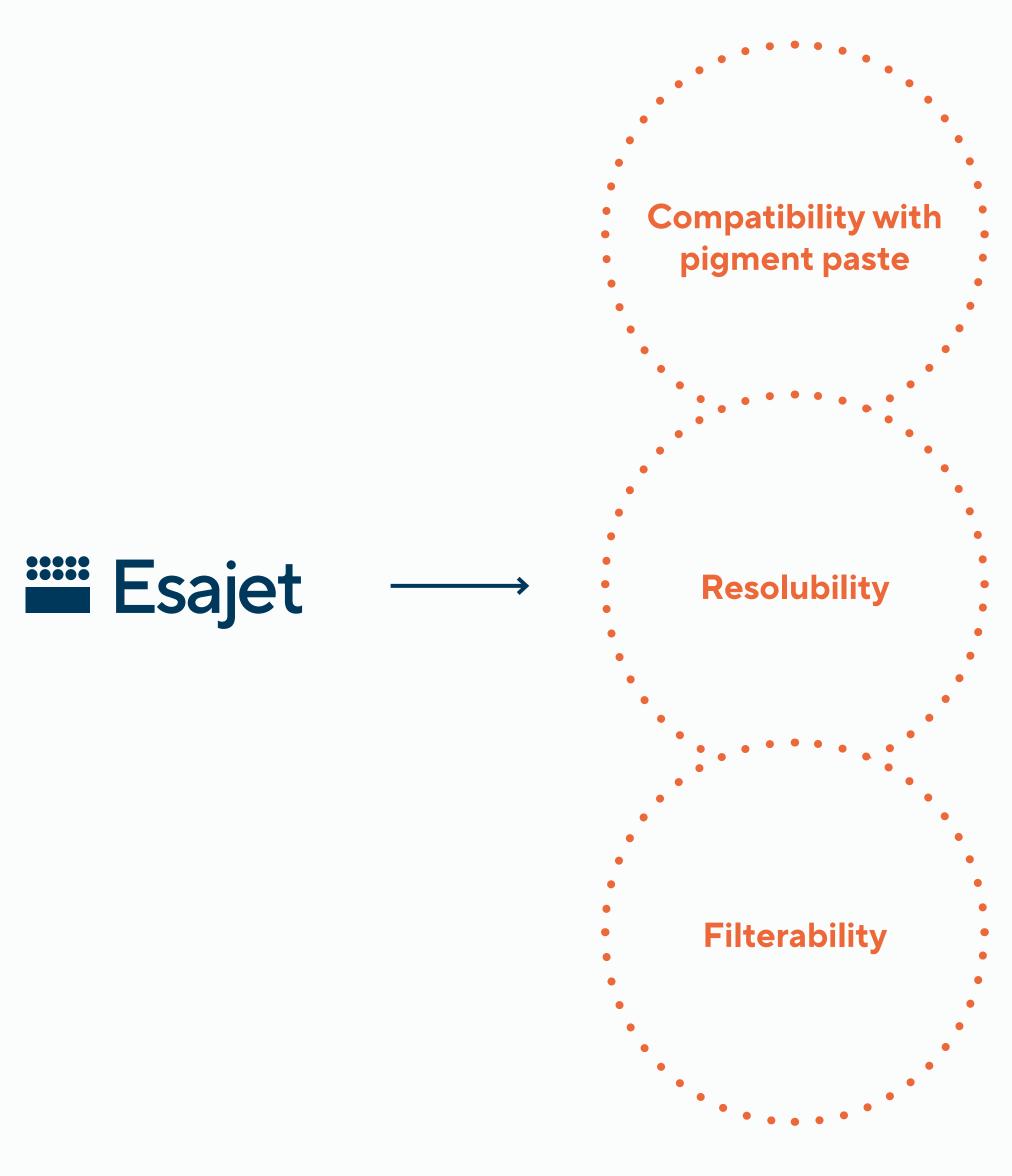


# Binder for WB roto, flexo & digital inks

**Esacote**®

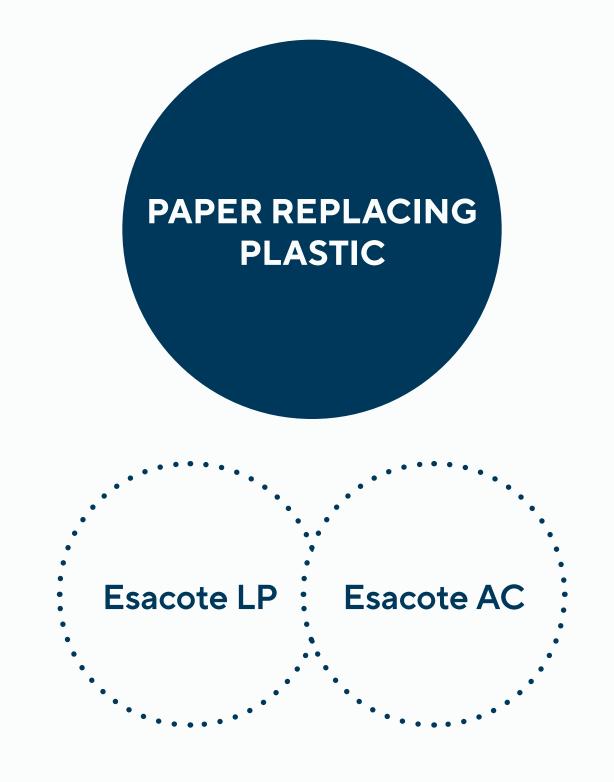
**Esacote PU** 

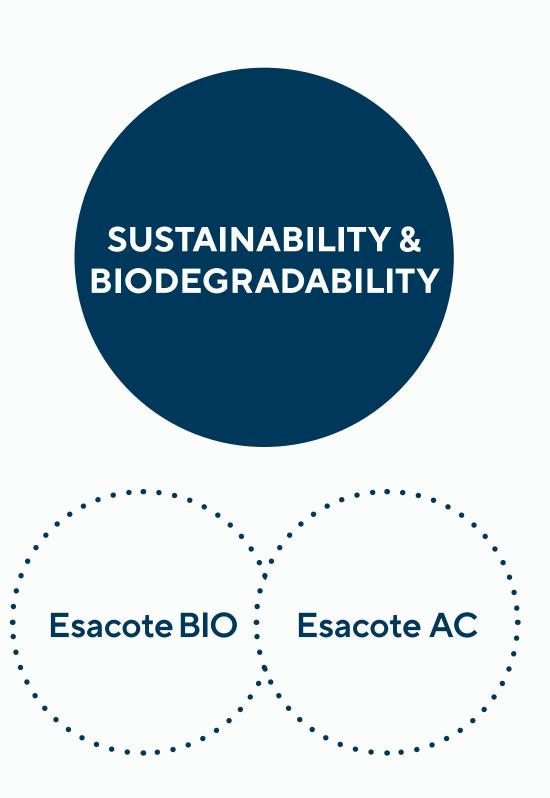


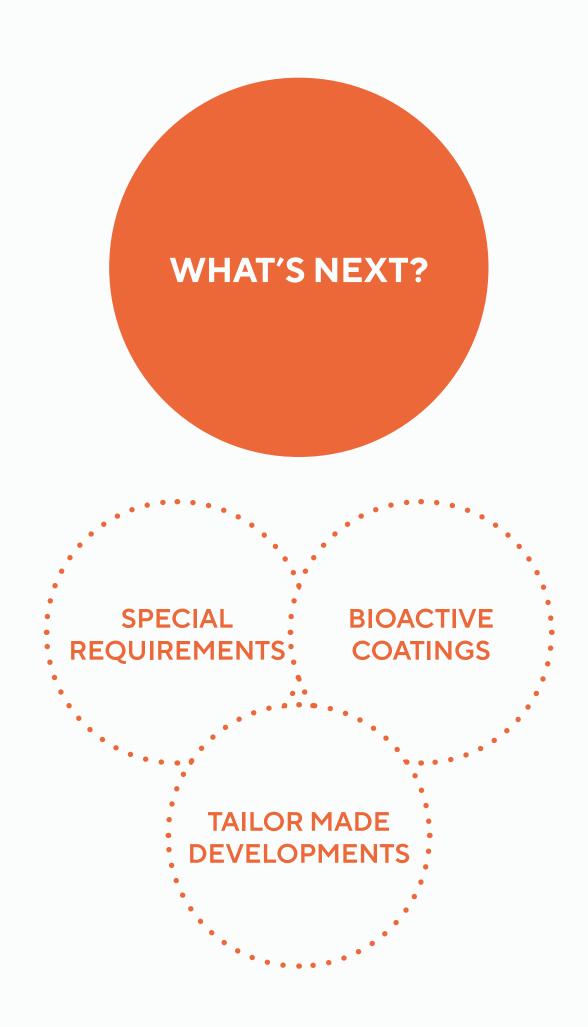




#### **Market Trends**









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