



Water-borne rheology expertise

Rheology is not just thickening!!! We can help you to improve various aspect:

- Storage stability improvement
- Pumpability
- In-can appearance
- Ease of application by brush, spray, roller, curtain, dipping...
- Workability
- Structure
- Open time
- Levelling
- Sagging
- Sustainability

For all these issues, Lamberti offers his expertise through a comprehensive Rheological additive toolbox for liquid waterborne formulations like Paints, Putties, Plasters, Industrial Coatings, Adhesives, Inks & Sealants.

We produce an extensive range of rheological additives

- From powder to liquid form
- Ionic and non-ionic grades
- Direct or Inverse emulsions
- From the versatile non-associative products, to the most efficient associative grades
- From highly pseudoplastic to pure Newtonian additives
- Sustainable solutions obtained from either natural or synthetic raw materials

Thanks to our wide portfolio of rheological modifiers VISCOLAM® (ASE/HASE/HSD acrylics), VISCOLAM® PS (HEUR associative polyurethanes), ESACOL® (HPG guar derivatives) and CARBOCEL® (CMC CarboxyMethyl Celluloses), Lamberti will help you providing the optimum balance of performance, sustainability and cost



Waterborne Rheological modifiers for Coatings / Adhesives / Paints / Inks / liquid Plasters & Putties

| | | | Physico-chemical properties | | | | Application fields | | | | | | Rheology | | | Sustainability |
|--------------------------|-------------|---|-----------------------------|-------------------|-------------------|----------------------|---------------------|-----------------|--------------------------|-------|----------------------------------|-------------------------------------|---|-----------|--|----------------|
| Chemical nature | Associative | Form or Solvent type | Dry content (%) | Pigmented | Clear | Adhesives & Sealants | Protective coatings | Gloss retention | Brush / Roller / Curtain | Spray | Brookfield influence (low shear) | KU influence (mid shear) Film build | IC influence (high shear) or Spatter resistance | Bio-based | | |
| CARBOCEL® | | Low/Mid-shear CMC Technical & Purified grades (Brookfield & KU builders) and film-formers for thickening and special effects | CMC | Powder | N/A | X | X | ○○○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | | |
| ESACOL® HV 225 | | Pure Guar Gum 200 mesh high viscosity | Guar | Powder | N/A | X | X | ●○○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | | |
| ESACOL® ED 1 | | Low viscosity HPG - Easily dispersible - provides workability and creaminess in paints while offering high storage stability, anti-sagging, and anti-spattering performance | HPG | Powder | N/A | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | | |
| ESACOL® ED 5, 15, 16, 18 | | Low/Mid-Shear HPG (Brookfield & KU builders) - Easily dispersible - thickening with open-time and stabilisation against syneresis | HPG | Powder | N/A | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | | |
| ESACOL® HD 15 | | Mid-Shear HPG (KU builders) - Hyper Dispersible = no neutralisation needed - thickening with open-time and stabilisation against syneresis | HPG | Powder | N/A | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | | |
| ESACOL® ED 30X, 50X | | New generation low/mid-shear HPG for medium and high PVC systems | HPG | Powder | N/A | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | | |
| ESACOL® ED MAX | | Mid-shear HPG (KU builder) - reduces spattering during the application of high quality paints with a roller | HPG | Powder | N/A | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | | |
| ESACOL® HS 30R | | Low/Mid-shear HPG (Brookfield & KU builder) - Improved alkali resistance for biocide-free systems and silicate paints | HPG | Powder | N/A | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | ●●○○○ | ○○○○○ | | |
| ESACOL® HM 22 | | Low/Mod-shear HPG with high yield point offering strong suspending capability and water retention (for pastes) | HPG | Powder | N/A | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | | |
| ESACOL® WOS | | Thickener suitable for polar co-solvents, ideal for paint strippers, hydroalcoholic stains, and cleaning solutions. | HPG | Powder | N/A | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | ○○○○○ | | |
| VISCOLAM® CMD 50 | | Low shear HSD - provides stabilisation and structures; ideal for putties and plasters | HSD | Emulsion in oil | 48 | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | | |
| VISCOLAM® 8916 | | Low/mid shear ASE - reduces sagging; versatile, and not dependent on binders | ASE | Liquid VOC-free** | 40 | X | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | | |
| VISCOLAM® 330 | | Low + high shear ASE - versatile and binder-independent; deal for reducing sagging and settling in spray, brush and roller applications | ASE | Liquid VOC-free** | 30 | X | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | | |
| VISCOLAM® PF 330 | | Low+high shear ASE- versatile and binder-independent; deal for reducing sagging and settling in spray, brush and roller applications - biocide free suitable for paints and adhesives used in children toys | ASE | Liquid VOC-free** | 30 | X | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | | |
| VISCOLAM® B91 | | ASE with moderate thickening efficiency and broad compatibility; binder-independent | ASE | Liquid VOC-free** | 29 | X | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | | |
| VISCOLAM® 630 | | Low shear HASE - strongly shear-thinning; provides excellent anti-sagging and anti settling properties | HASE | X | Liquid VOC-free** | 30 | X | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | | |
| VISCOLAM® 698 | | Low/medium shear HASE - pseudoplastic; delivers effective thickening and good anti-sagging properties | HASE | X | Liquid VOC-free** | 30 | X | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | | |
| VISCOLAM® 600 | | Mid-shear HASE - moderate pseudoplasticity; KU builder ideal for in-can viscosity control | HASE | X | Liquid VOC-free** | 30 | X | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | | |
| VISCOLAM® GP1 | | Mid-shear HASE - moderate pseudoplasticity; KU builder ideal for in-can viscosity control with enhanced colour acceptance | HASE | X | Liquid VOC-free** | 33 | X | X | X | ●●○○○ | ●●○○○ | ●●○○○ | ●●○○○ | ○○○○○ | | |

* development product > 80% > 40%

** VOC-free as <1g/kg > 60% > 20%

*** According to ISO 11890-2:2006

*** tbd = to be determined

biobased

| | | | |
|------|--|------|--------------------------------------|
| CMC | CarboxyMethyl Cellulose | HEUR | Hydrophobically modified Ethoxylated |
| HPG | HydroxyPropylGuar | | URethane (all are tin-free PU's) |
| HSD | Hydro Swelling Droplet | BG | ButylGlycol |
| ASE | Alkali-Swellable (or Soluble) Emulsions | BDG | ButylDiGlycol |
| HASE | Hydrophobically modified Alkali-Swellable (or Soluble) Emulsions | N/A | Non-Applicable |

This information is given in good faith and to the best of our knowledge. Every user of our products is responsible as regards the observation of all legal regulations including patent laws. Detailed information on handling and specific precautions to be observed in the use of the product can be found in our relevant Health and Safety Information Sheets.

